

Date: Friday, 7/4/2008 12:49:52 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : UPPER PAD ASSY
Job Number : 40294	
Estimate Number : 13416	
P.O. Number :	Part Number : PB674300133
This Issue : 7/4/2008 S.O. No. :	Drawing Number : B6743001 P.41
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run :	Material :
Written By : <u>MM 08 07 07</u>	Due Date : 7/11/2008 Qty: 5 Um: Each
Checked & Approved By : <u>MM 08 07 07</u>	
Comment : Est Rev: 08-06-20 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S032	2024-T3 .032 sheet
-----	-------------	--------------------



Comment: Qty.: 0.3217 sf(s)/Unit Total : 1.6086 sf(s)

2024-T3 .032 sheet

batch: 106272

MM 08 07 10

(5)

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: P41

Prog Rev: P41

325 ** USE Cutting File - 325 **

MM 08 07 10

08 07 08 (5)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MM 08 07 10

(5)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

08 07 14

(5)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- counter sink rivet holes as per dwg

08 07 15 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:49:52 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER PAD ASSY

Job Number: 40294

Part Number: PB674300133

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

808/07/15 (3)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

808/07/16 (8)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

M102316

START TIME:

1:45pm

OVEN TEMPERATURE:

320°F

FINISH TIME:

2:15pm

808-07-16 (X5)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

808-07-16

(8)

10.0

MS20426AD34

MS20426AD3-3

RIVET



Comment: Qty.: 10.0000 Each(s)/Unit Total: 50.0000 Each(s)

RIVET

batch:

M119099

808.07.16

808/07/16

11.0

MS21075L3

Nutplate



Comment: Qty.: 5.0000 Each(s)/Unit Total: 25.0000 Each(s)

Nutplate

batch:

M108601

808/07/16

12.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg B67-43001

808/07/16 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:49:52 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER PAD ASSY

Job Number: 40294

Part Number: PB674300133

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/06 (X5)

14.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

210:6866
08/08/05 (3)
8/7/06 (5x) SP

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

18 08/08/19 (X5)

16.0

QC6

DIMENSIONAL CHECK



POSITIVE RECALL

EFFECTIVE 8/3/10 AUTH L

Comment: DIMENSIONAL CHECK

RELEASED

DATE 08/08/21

08/08/21 (X5)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

39952

11/10

(5x)

SP

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/21 (X5)

Job Completion



MF 08-08-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

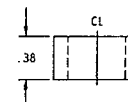
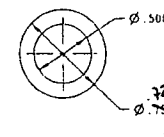
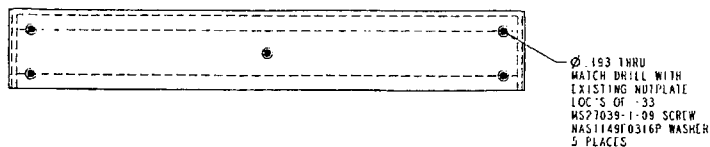
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

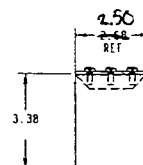
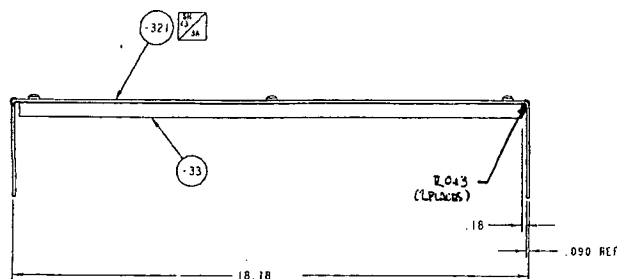
NOTE: Date & initial all entries

RELEASED
01.26



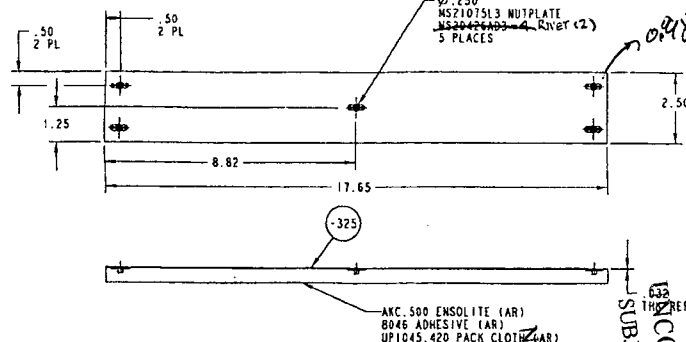
① -299 BUSHING

SCALE 2.000
MAT: 304 CRES. COND A



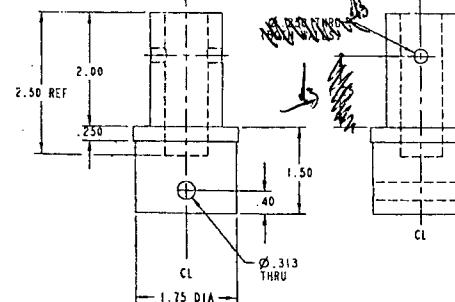
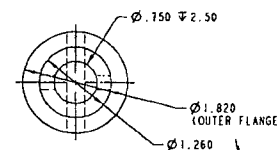
① -31 UPPER RESTRAINT WELDMENT

SCALE 0.500



① -33 UPPER PAD ASSY

SCALE 0.500
MATL FOR -325: .032 THK 2024-T3 AL.
QQ-A-250/4



① -305 BEARING

SCALE 1.000
MAT: 2024-T3 AL.
QQ-A-200/3

WORK ORDER
10-4002794
SUBJECT TO AMENDMENT
WITHOUT NOTICE
CONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

PREMIER AVIATION, INC.
9001 Aviation Parkway, Grand Prairie, Texas 75050
D10SUV8 B67-43001 81

ORIGINAL

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

29809

Ship Date

19-Aug-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No. 21729 Order Date 6-Aug-08

Customer PO Number
PO00006866

Item No.

Description

Customer No.

CDART100

Ship Via

Pick-Up

Sales Rep.

Barney Bangs

PPD/COL

Release Note No.

R92- 29809

Qty

UOM

Qty Shipped/Returned

Qty Backordered

Date moved out to 09/15/08 due to
material shortage 1637-001 foam

8421-109
Dart Blade Fold Kit - Pad #10/
Drawing No: (Ref B67-43001-35 Rev B1)
DWG Rev: A
Lot No: BATCH0000000003 Qty: 5

5

EA

5

8421-107
Dart Blade Fold Kit - Pad #8/
Drawing No: (Ref B67-43001-33 Rev B1)
DWG Rev: NR
Lot No: BATCH0000000003 Qty: 5

5

EA

5

8421-105
Dart Blade Fold Kit - Pad #6/
Drawing No: (Ref B67-43001-73 Rev B1)
DWG Rev: A
Lot No: BATCH0000000002 Qty: 12

12

EA

12

8421-106
Dart Blade Fold Kit - Pad #7/
Drawing No: (Ref B67-43001-69 Rev B1)
DWG Rev: A
Lot No: BATCH0000000002 Qty: 9

9

EA

9

8/18/08/19

Barney Bangs

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.
R92-29809
Ship Date

19-Aug-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	
21729	6-Aug-08	CDART100	Barney Bangs	
Customer PO Number	Ship Via	Packing Slip No.		
PO00006866	Pick-Up	29809		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
421-107	5	EA	5	
art Blade Fold Kit - Pad #8/ rawing No: (Ref B67-43001-33 Rev B1) WG Rev: NR omments: ot No: BATCH0000000003 Qty: 5				
421-109	5	EA	5	
art Blade Fold Kit - Pad #10/ rawing No: (Ref B67-43001-35 Rev B1) WG Rev: A omments: ot No: BATCH0000000003 Qty: 5				
421-106	9	EA	9	
art Blade Fold Kit - Pad #7/ rawing No: (Ref B67-43001-69 Rev B1) WG Rev: A omments: ot No: BATCH0000000002 Qty: 9				
421-105	12	EA	12	
art Blade Fold Kit - Pad #6/ rawing No: (Ref B67-43001-73 Rev B1) WG Rev: A omments: ot No: BATCH0000000002 Qty: 12				

S
08/08/08

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Release Note No.

R92-29809

Ship Date

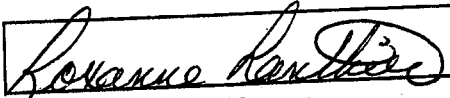
19-Aug-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

08/19/2008

Date



CLIFTON

Adhesive, Inc

Industrial Adhesives & Coatings

Date: 6/24/08

Shipper #: 10307

Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,

lot number (s) 08-158 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications which include quality control and assurance procedures. The material was manufactured on 6/6/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 6/6/09

This letter certifies that 4 x quart cans of CATUR Accelerator,

Lot number 08-156 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications which include quality control and assurance procedures. The material was manufactured on 6/4/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 6/4/09

Sincerely,

Daniel Constantino
Quality Assurance Mgr/ISO Coordinator

Burgess Place - Wayne, NJ 07470 USA
Phone: 973-694-0845 - Fax: 973-694-5678
www.cliftonadhesive.com

TSS # 7122/22 (S)



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

Fax: 613-832-2030

Attention: Sandra Nadeau

Fax From: Deanna Penner

**EDMONTON
HEAD OFFICE**
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq. Yd. /Product Weight is 10.94 oz per Lin. Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq. Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,

J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

TORONTO
6800 Kewway Drive
Mississauga ON L6T 2N3
Canada

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13811 Bridgeport Road
Richmond BC V6V 1J6
Canada

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

TSC # 1495/10

E.F. Walter Inc.	<u>CERTIFICAT DE CONFORMITÉ</u> <u>CERTIFICATE OF COMPLIANCE</u>		Approved JR Date 1/3/02
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A	Page 1 of 1

**VENDU À
SOLD TO**

6048

TULMAR SAFETY SYSTEMS INC.
1123 CAMERON STREET
HAWKESBURY **ONT**
K6A 2B8

Date : 07/15/2005

FOURNISSEUR
VENDOR

E.F. WALTER INC.
5000 HICKMORE
ST. LAURENT, PQ
H4T 1K6

Commande / Order # 10280

Notre / Our Reference # 37736

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.

Item	Quantité Quantity	Piece # Part #	Description
742050004	10.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/2" X 42" X 72' (NO SKIN) ASTM D1056 2A2
742012002	5.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2
			FLAME RESISTANCE
			SERVICE TEMP -40 DEG F TO +200 DEG F

**Signé
Signed**

July 15, 2013

PC #1637-001/01 (En



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

3 January 2007

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8


Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 3 January 2007, have been produced in accordance with the requirements of Purchase Order no. 12195-00 of the same date:

- Bonded Nylon CBB92, colour OG107, V-T-295, Type 2, Class A, Size F - 50.94 lb (60 cones), lot nos. 596136-603456
- *-Bonded Nylon CBB92, colour black, V-T-295, Type 2, Class A, Size F - 17.59 lb (20 cones), lot no. 623130
- Bonded Nylon CB207, colour black, V-T-295, Type 2, Class A, Size 3 - 19.48 lb (20 cones), lot no. 634807

Yours truly,

for 
Hershie Schachter
CANSEW INC.

MONTREAL - Head Office/Siège social

111 Chabanel W / O H2N 1C9
Administration (514) 382-2807
Commandes/Orders (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO

28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG

1674 Church Ave R2X 2W9
(204) 942-4264
1-800-665-0701
FAX: (204) 947-9280

CALGARY

3932 - 29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-667-4197
FAX: (403) 291-5139

VANCOUVER

1615 Venables St. V5L 2H1
(604) 682-4341
1-800-580-0737
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TCC # 2530/13

